



*Fix with Loctite, Red

** Lubricate with Silicon Grease

KEY #	PROCHEM Item #	Description	GENERAL PUMP Item #	Qty. Required	ILS PART#
17	8.618-621.0	KIT, OIL SEALS, PISTON ROD	K02	1 KIT (3 ROD OIL SEALS)	PGPK02
42	8.618-622.0	KIT, OIL SEALS CRANKSHAFT	K03	1 KIT (2 SHAFT OIL SEALS)	
32, 35, 37-39	8.618-623.0	KIT PLUNGER MAINT	K06	1 KIT**	
36		PLUNGER 22MM	4704509	3 PLUNGERS	
45 & 47	8.629-754.0	KIT PLUNGER SEALS HP & LP 22MM	K202	1 KIT (3 SETS OF SEALS)	PGPK202
43-47	8.618-624.0	KIT, PLUNGER SEAL MAINT, EA	K203	3 KITS*	PGPK203
12		CHECK VALVE COMPLETE	36704901	6 CHECK VALVES ****	
4-8 (12)	8.618-625.0	KIT, CHK VALVE, GEN PMP, 6PC	K201	1 KIT *** (6 check valves)	PGPK201
10	8.618-932.0	O-RING- VALVE CAP	90384700	6 O-RINGS	
11	8.617-660.0	VALVE CAP - NICKEL	98222200	6 CAPS	
10 & 11		KIT VALVE CAP & O-RING	K05	1 KIT (6 VALVE CAP & O-RINGS)	
30		OIL LEVEL INDICATOR	97596800	1 INDICATOR	
31		OIL DRAIN PLUG 1/4"	98204100	1 PLUG	
32		O-RING OIL DRAIN PLUG	90358500	1 O-RING	
15	8.618-933.0	O-RING, CRANKCASE, GEN PMP	90391300	2 O-RINGS	
16	8.617-476.0	BEARING, CRANKCASE, GEN PMP	91837800	2 BEARINGS	
NS	8.617-752.0	CLUTCH 12V DUAL GROOVE	100687	1 CLUTCH	PGP100687
NS	8.618-911.0	OIL GP SERIES 100 - QUART		40.6 OUNCES	PXX012

*K203 - EACH KIT CONTAINS - 1 EACH - O-RING, SEAL RETAINER 22MM, LP SEAL 22MM, INTERMEDIATE RING 22MM & HP SEAL 22MM

**K06 - EACH KIT CONTAINS - 3 EACH - O-RINGS, FLINGER WASHER, BACK-UP RING, WASHER M14 & PLUNGER SCREW

***K201 - EACH KIT CONTAINS - 6 EACH - ANTI-EXTRUSION RING, SEAL RING, VALVE SEAT, VALVE POPPET, VALVE SPRING, VALVE GUIDE & VALVE CAP

****36704901 - EACH CHECK VALVE INCLUDES - 1 EACH - ANTI-EXTRUSION RING, SEAL RING, VALVE SEAT, VALVE POPPET, VALVE SPRING & VALVE GUIDE