



Key#	Prochem Part#	Hydramaster Part#	Description	GENERAL PUMP Item #	Qty. Required	ILS PART#
17			KIT, OIL SEALS, PLUNGER ROD	K159	1 KIT (3 ROD OIL SEALS)	PGPK159
33	8.631-575.0.		PLUNGER 18MM	44040109	3 PLUNGERS	
42 & 44	8.631-580.0		KIT PLUNGER SEALS HP & LP 18MM	K204	1 KIT (3 SETS OF SEALS)	PGPK204
40-44			KIT, PLUNGER SEAL MAINT, EA	K205	3 KITS*	PGPK205
11			CHECK VALVE COMPLETE	36711501	6 CHECK VALVES ***	
4-8 (11)	8.631-571.0		KIT, CHK VALVE, GEN PMP, 6PC	K123	1 KIT ** (6 check valves)	PGPK123
9	8.631-572.0		O-RING- VALVE CAP	90384700	6 O-RINGS	
10			VALVE CAP - NICKEL	98222500	6 CAPS	
9 & 10			KIT VALVE CAP & O-RING	K158	1 KIT (6 VALVE CAP & O-RINGS)	
49			OIL LEVEL BACK INDICATOR	63210051	1 INDICATOR	
28			OIL DRAIN PLUG 1/4"	98204100	1 PLUG	
27			O-RING OIL DRAIN PLUG	90358500	1 O-RING	
24	8.636-127.0		O-RING, CRANKCASE COVER, GEN PMP	90392000	1 O-RING	
14			OIL LEVEL SIDE INDICATOR	44211801	1 INDICATOR	
15	8.636-125.0		O-RING, SIDE OIL INDICATOR, GEN PMP	90409700	1 O-RING	
36	8.636-128.0		SEAL CRANKSHAFT OIL	90164100	1 SEAL	
16			BEARING, CRANKCASE, GEN PMP	91833100	2 BEARINGS	
NS		036-008	CLUTCH 12V SINGLE GROOVE	100717	1 CLUTCH	PHY038-008
NS			OIL GP SERIES 100 - QUART		14 OUNCES	PXX012

*K205 - EACH KIT CONTAINS - 1 EACH - O-RING, SEAL RETAINER 18MM, LP SEAL 18MM, INTERMEDIATE RING 18MM & HP SEAL 18MM

** K123 - EACH KIT CONTAINS - 6 EACH - O-RING, VALVE SEAT, VALVE POPPET, VALVE SPRING & VALVE GUIDE

***36711501 - EACH CHECK VALVE INCLUDES - 1 EACH - O-RING, VALVE SEAT, VALVE POPPET, VALVE SPRING & VALVE GUIDE