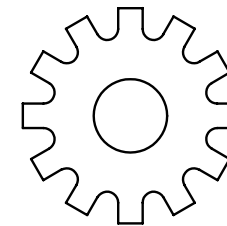
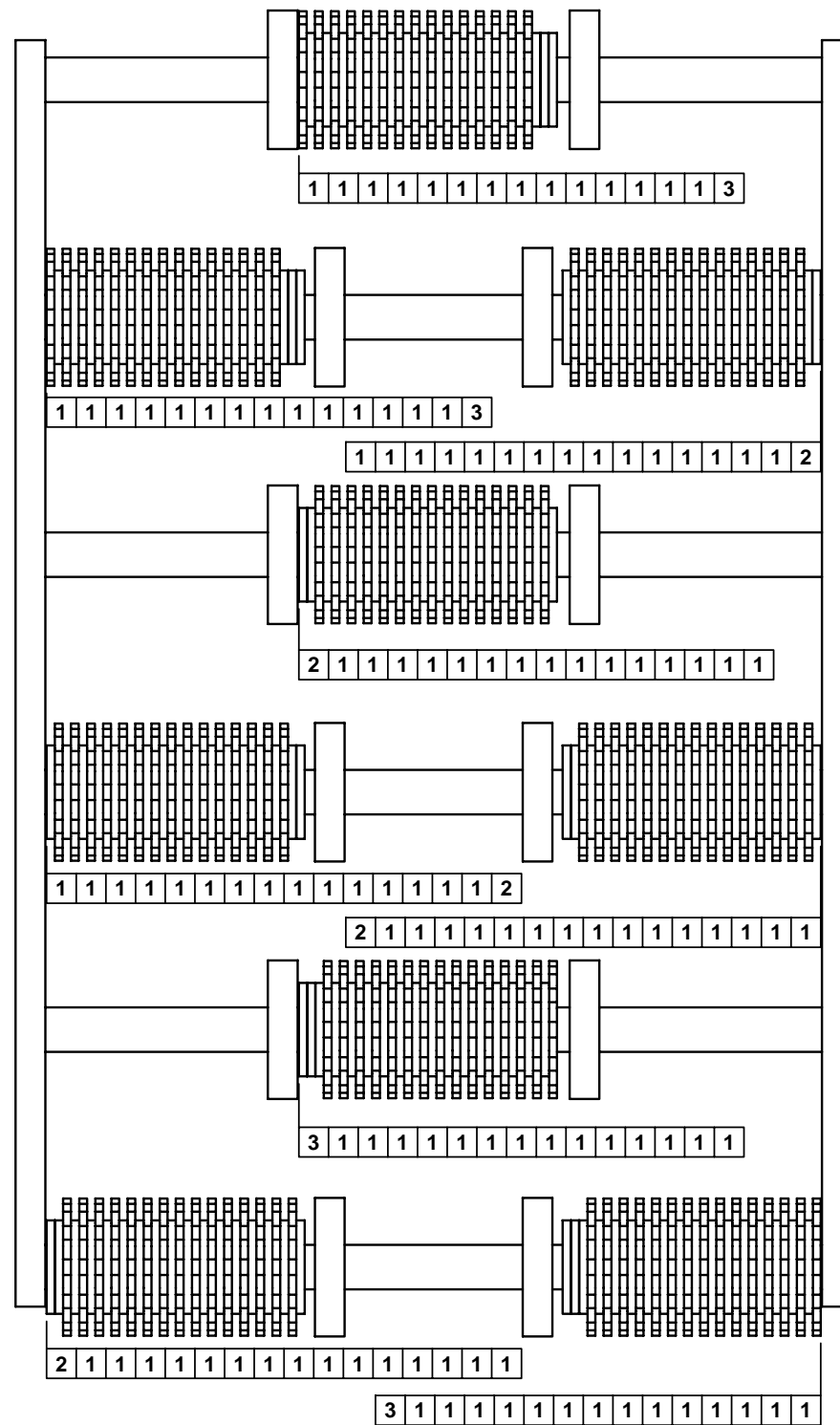


BMP-250-X

12 POINT STEEL BEAM CUTTERS



CATALOG NUMBER	QUANTITY	DESCRIPTION
SB12-1544-2	135	CUTTER/STEEL BEAM, 12PT
WA-1630-3	153	WASHER/30MM X 16MM

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
APPROVAL		APPROVED BY: INITIAL		APPROVAL DATE: DATE	
NEXT ASSY	--	REF DWG	--	TYP QTY PER MACHINE	--
TOLERANCE MACHINING		BLASTRAC			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		SB12-1544-2 CUTTER LAYOUT			
2 PL DEC ±.010		BMP-250-X			
3 PL DEC ±.005		SCALE	NA	DRWN	KMK
		DATE	7/7/06	SHT	1 OF 1
				858-SD067	