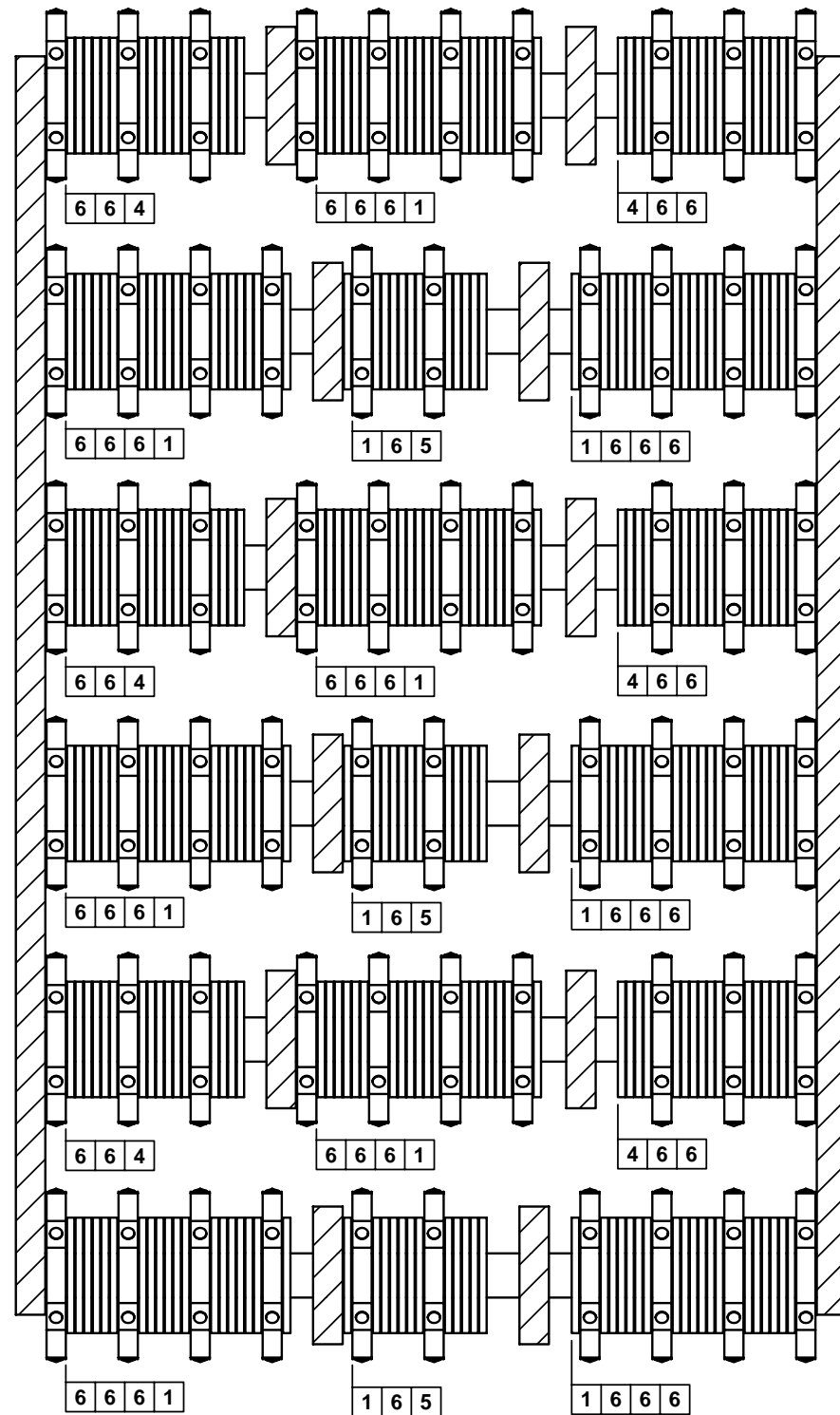


# BMP-250

## 6 POINT MEDIUM TUNGSTEN TIPPED CUTTERS GROOVING



CATALOG NUMBER	QUANTITY	DESCRIPTION
TT6-1856-6P	60	CUTTER/TUNGSTEN TIPPED 6PT, PREMIUM
WA-1638-3	303	WASHER/9/16" FLAT

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	--	REF DWG	--	TYP QTY PER MACHINE	--
<b>TOLERANCE MACHINING</b>		<b>BLASTRAC</b>			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		TT6-1856-6P CUTTER LAYOUT / GROOVING			
2 PL DEC ±.010		BMP-250			
3 PL DEC ±.005		SCALE	NA	DRWN	KMK
		DATE	5/30/06	SHT	1 OF 1
		<b>858-SD048</b>			