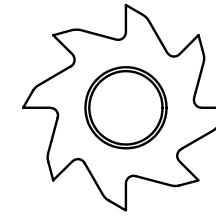
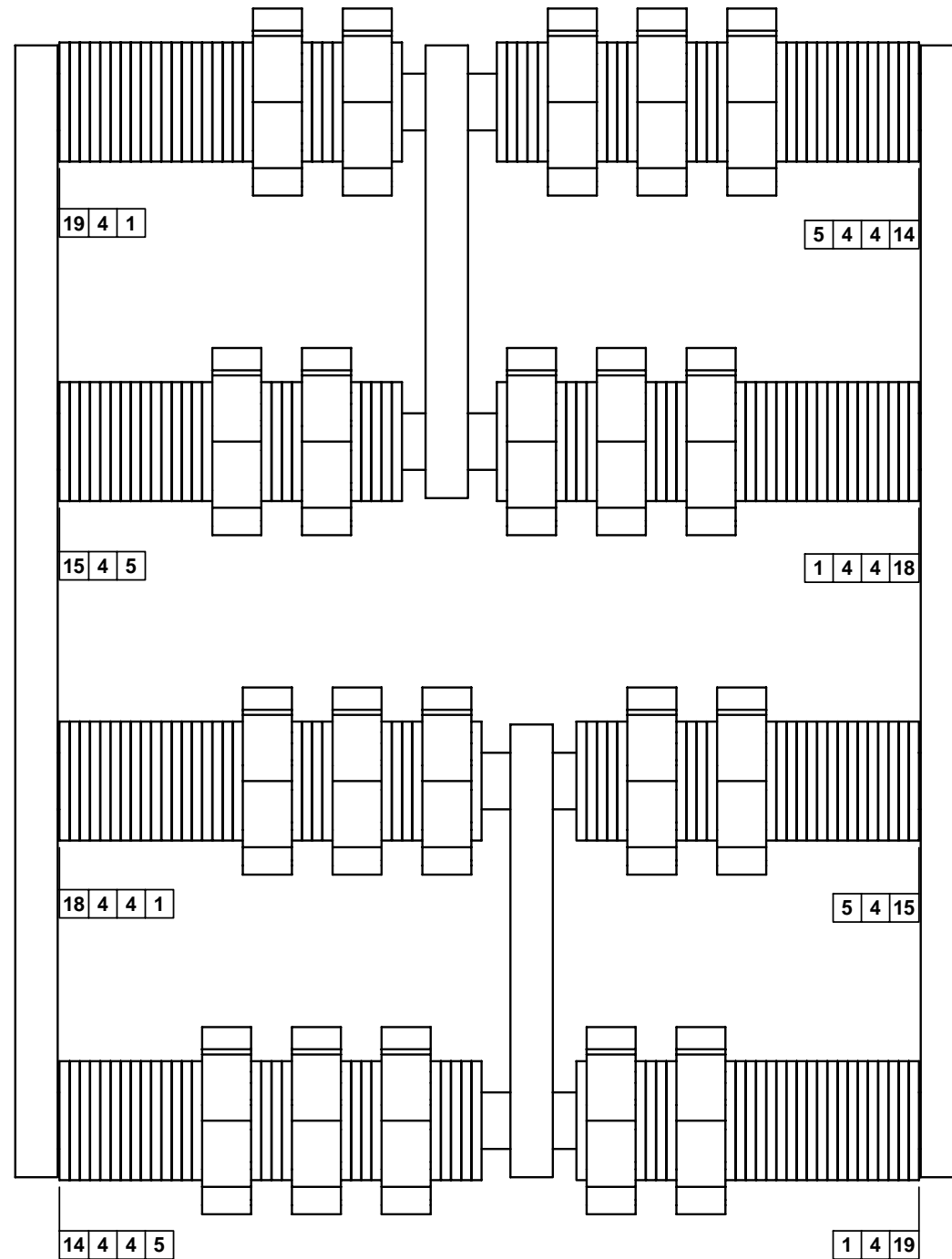


# BMP-200-X

## 8 POINT SMALL SOLID TUNGSTEN MILLING CUTTERS 5 INCH CUTTING WIDTH



CATALOG NUMBER	QUANTITY	DESCRIPTION
STM8-1542-11P	20	CUTTER/SOLID TUNGSTEN MILLING, 8PT
WA-1326-2	204	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
<b>TOLERANCE MACHINING</b>		<b>BLASTRAC</b>			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		STM8-1542-11P CUTTER LAYOUT / 5 INCH			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE NA	DRWN KMK	<b>857-SD058</b>	
DATE 6/14/06		SHT 1 OF 1			