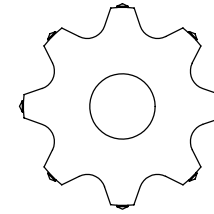
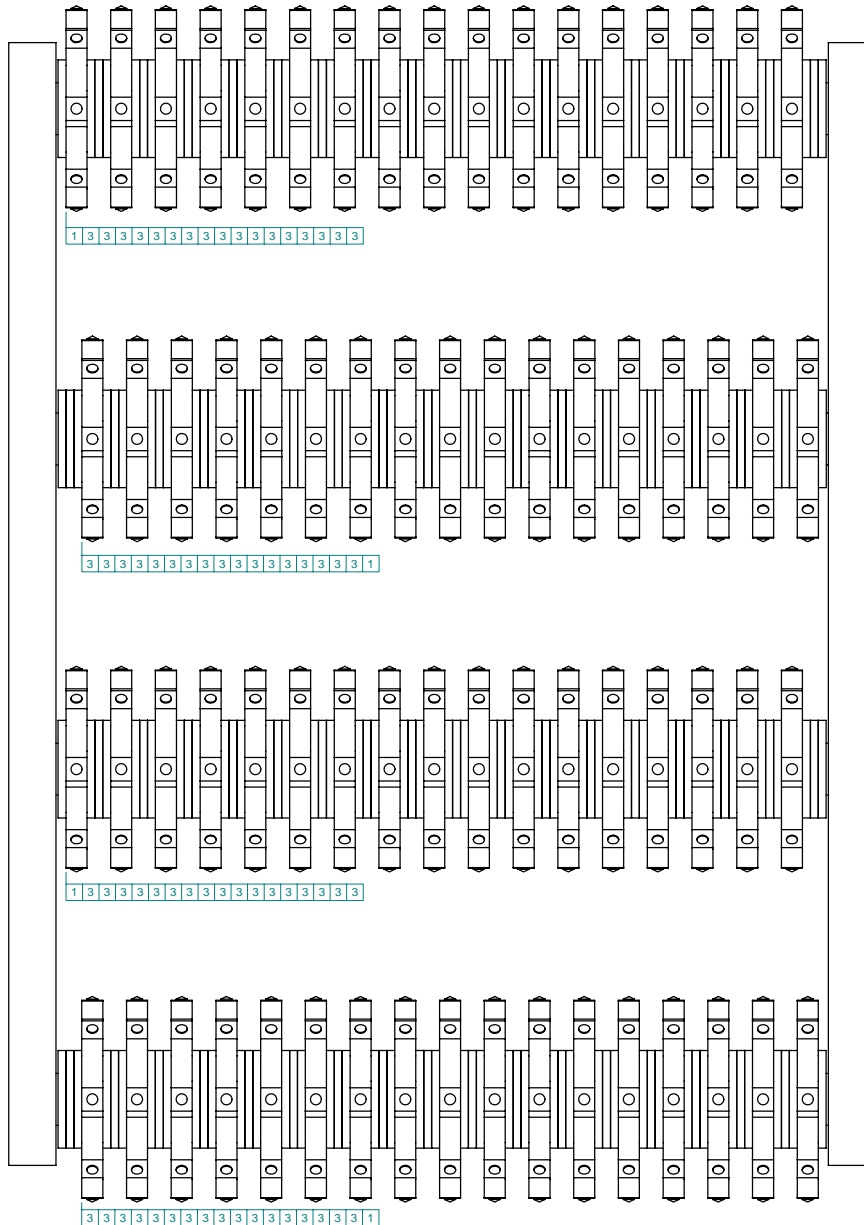


BMP-300
8 PT TC PREMIUM CUTTER
12 INCH CUTTING WIDTH



QUANTITY	CATALOG NUMBER	DESCRIPTION
208	WA-2138-3	WASHER/SPACER
68	TT8-2580-8P	8PT TC PREMIUM CUTTER

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#																														
REVISION																																			
THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF BLASTRAC N.A. AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.																																			
		APPROVAL	APPROVED BY: INITIAL	APPROVAL DATE:	DATE																														
REV	ZONE	DESCRIPTION	DATE	BY	NCR#																														
DIMENSIONAL TOLERANCES																																			
FABRICATING		WELDING & ASSEMBLY		RELATIONAL																															
SHEARING, BURNING, PUNCHING		SPL WELDMENTS		CORNER, MAX. DIFFERENCE (IN DIAGONALS)																															
TWO PLACE DECIMALS ± 0.06"		TWO PLACE DECIMALS ± 0.06"		FLATNESS (IN OVERALL) ± 0.06"																															
ANGULAR (POSITIONAL) ± 12°		ANGULAR (POSITIONAL) ± 12°		LENGTH THROUGH 60.00°																															
BEND RADIUS 6 EQUAL TO MATERIAL THICKNESS, UNLESS OTHERWISE NOTED		SPL WELDMENTS ± 0.12"		SQUARENESS (CORNER) ± 0.12"																															
<table border="1"> <tr> <td colspan="2">TOLERANCE MACHINING</td> <td colspan="2">BLASTRAC</td> <td colspan="2">31201 NORTH SANTA FE OKLAHOMA CITY, OK 73114 U.S.A.</td> </tr> <tr> <td colspan="2">ANGLES ± .500°</td> <td colspan="2">8PT TC PREMIUM CUTTER</td> <td colspan="2">BMP-300</td> </tr> <tr> <td colspan="2">1 PL DEC ± .060</td> <td colspan="2">SCALE 1:1</td> <td colspan="2">DRWN TGC</td> </tr> <tr> <td colspan="2">2 PL DEC ± .010</td> <td colspan="2">DATE 6/28/07</td> <td colspan="2">SHT 1 OF 1</td> </tr> <tr> <td colspan="2">3 PL DEC ± .005</td> <td colspan="2"></td> <td colspan="2">869-SD011</td> </tr> </table>						TOLERANCE MACHINING		BLASTRAC		31201 NORTH SANTA FE OKLAHOMA CITY, OK 73114 U.S.A.		ANGLES ± .500°		8PT TC PREMIUM CUTTER		BMP-300		1 PL DEC ± .060		SCALE 1:1		DRWN TGC		2 PL DEC ± .010		DATE 6/28/07		SHT 1 OF 1		3 PL DEC ± .005				869-SD011	
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