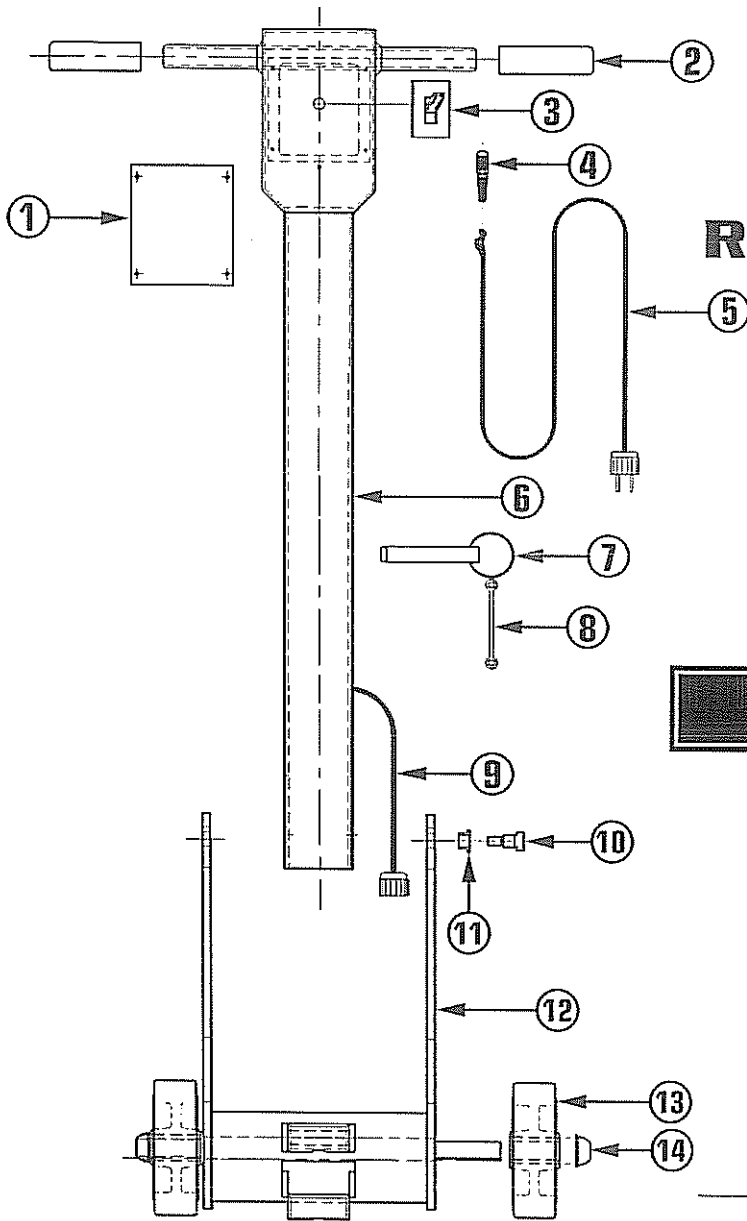


# MTHC-20J-230 MULTI-PURPOSE FLOOR MACHINE REPLACEMENT PARTS LIST

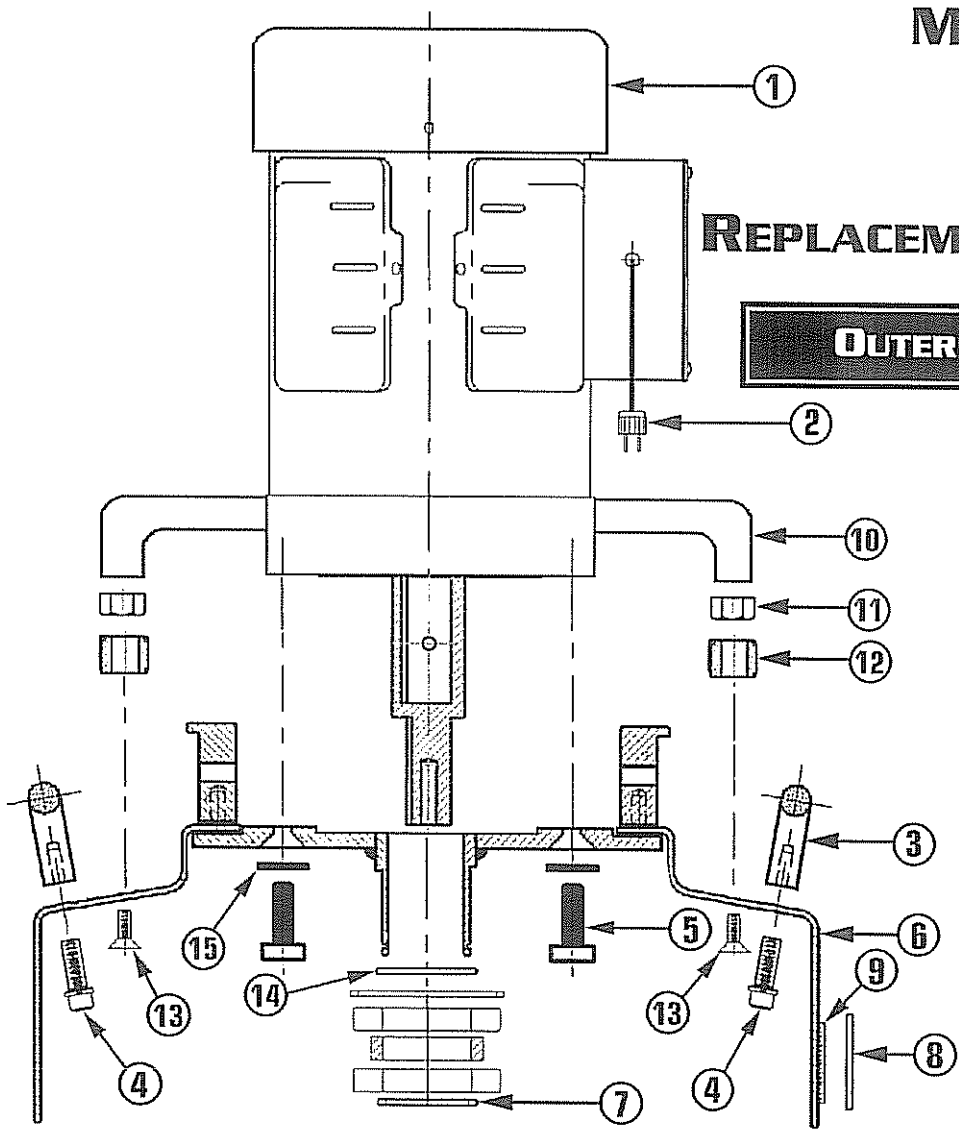


## HANDLE & BASE ASSEMBLY

| Ref No | Part Description              | Qty | Part No |
|--------|-------------------------------|-----|---------|
| 1      | Switch Box Plate              | 1   | 493481  |
| 2      | Rubber Handle Grip            | 2   | 490180  |
| 3      | Machine Switch                | 1   | 493074  |
| 4      | Strain Relief                 | 1   | 463337  |
| 5      | 50 Ft Power Cord w/Twist Lock | 1   | 493163  |
| 6      | Handle Assembly               | 1   | 496553  |
| 7      | Quick Release Pin w/Cable     | 1   | 456896  |
| 8      | Wire Retainer                 | 1   | 456888  |
| 9      | Motor Cord w/ Female Plug     | 1   | 490229  |
| 10     | .37-16 X 1/2" Shoulder Bolt   | 2   | 491063  |
| 11     | Bronze Bushing                | 2   | 491055  |
| 12     | Wheel Base Assembly           | 1   | 493708  |
| 13     | 6" X 2" Wheel                 | 2   | 490903  |
| 14     | Palnut                        | 2   | 490881  |

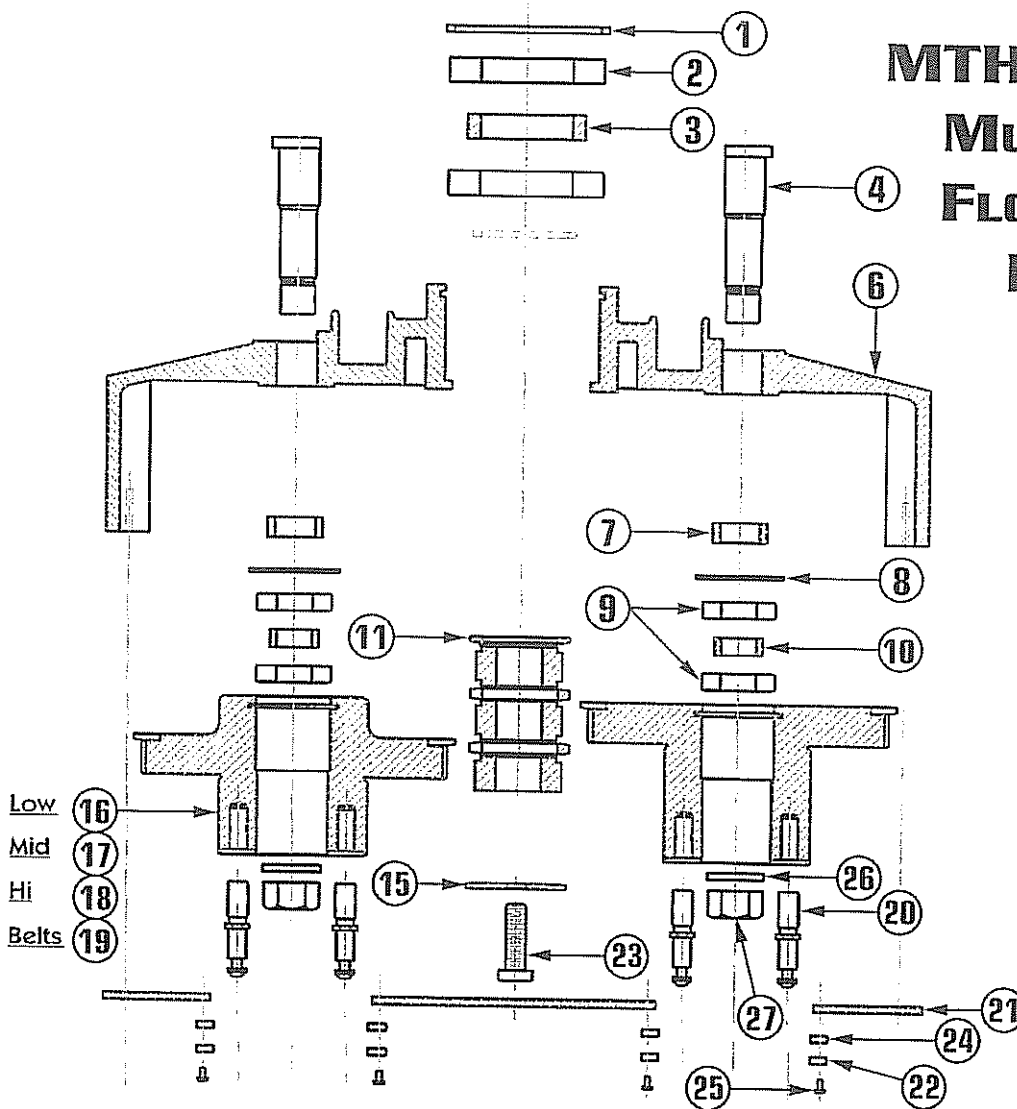
# MTHC-20J-230 MULTI-PURPOSE FLOOR MACHINE REPLACEMENT PARTS LIST

## OUTER BOWL ASSEMBLY



| Ref No | Part Description         | Qty | Part No |
|--------|--------------------------|-----|---------|
| 1      | 3 HP Motor, 3450 RPM's   | 1   | 491845  |
| 2      | 14/3 Pigtail             | 1   | 495786  |
| 3      | Bowl Handle              | 2   | 490385  |
| 4      | 1/4- 20 X 5/8" Screw     | 4   | 457310  |
| 5      | .38-16 X 1" Screw        | 4   | 368830  |
| 6      | 20" Outer Bowl Assembly  | 1   | 496464  |
| 7      | 13/4" External Snap Ring | 1   | 491292  |
| 8      | Rubber Dust Skirt        | 1   | 491926  |
| 9      | Velcro Strip             | 1   | 492019  |
| 10     | 28# Weight (Optional)    | 1   | 492442  |
| 11     | Nyloc Nut                | 3   | 380784  |
| 12     | Weight Knob              | 3   | 491632  |
| 13     | 1/4- 20 X 3/4" Screw     | 3   | 342831  |
| 14     | Felt Gasket              | 1   | 493066  |
| 15     | .37 Lockwasher           | 4   | 368849  |

# MTHC-20J-230 MULTI-PURPOSE FLOOR MACHINE REPLACEMENT PARTS LIST



## INNER BOWL ASSEMBLY

| Ref No | Part Description         | Qty | Part No | Ref No | Part Description       | Qty | Part No |
|--------|--------------------------|-----|---------|--------|------------------------|-----|---------|
| 1      | 27/8 Internal Snap Ring  | 1   | 490598  | 17     | 48 Middle Tooth Pulley | 1   | 490490  |
| 2      | Bearing (6009-2RS)       | 2   | 490563  | 18     | 48 High Tooth Pulley   | 1   | 490512  |
| 3      | Large Bearing Spacer     | 1   | 490571  | 19     | Belt (240-L050)        | 3   | 491918  |
| 4      | Outer Pulley Shaft       | 3   | 493821  | 20     | Accessory Pins         | 12  | 490458  |
| 6      | 20" Inner Bowl           | 1   | 491810  | 21     | Aluminum Cover Plate   | 1   | 491888  |
| 7      | Shaft Spacer             | 3   | 490555  | 22     | Grommets               | 3   | 490652  |
| 8      | 1 1/2 Internal Snap Ring | 3   | 490466  | 23     | .037-16 X1" Screw      | 1   | 490997  |
| 9      | Ball Bearing w/Seals     | 6   | 464910  | 24     | Felt Gasket            | 3   | 491373  |
| 10     | Small Ball Bearing       | 3   | 490474  | 25     | Pop Rivet              | 12  | 456918  |
| 11     | Pulley Assembly          | 1   | 494836  | 26     | Washer                 | 3   | 490636  |
| 15     | Flange                   | 1   | 490989  | 27     | .62-11 Nylock Nut      | 3   | 490628  |
| 16     | 48 Low Tooth Pulley      | 1   | 490415  |        |                        |     |         |